

Reversible Drum Vac™

Pump 55 gallons in 90 seconds!

Two-way pumping action!



EXAIR's Mini Drum Vac allows for quick and easy clean up of small messes.

What Is The Reversible Drum Vac?

A safe, maintenance free way to recover:

- Coolant
- Hydraulic oils
- Liquid spills
- Sludge and chips
- Tramp oil
- Waste water

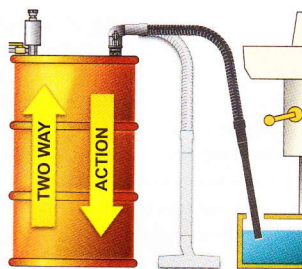
Why The Reversible Drum Vac?

EXAIR's compressed air operated Reversible Drum Vac System attaches quickly to any closed head 30, 55 or 110 gallon drum. Its high powered vacuum fills a 55 gallon drum in less than two minutes. With the simple turn of a knob, the same stainless steel pump quickly empties the drum. Coolant sumps can be easily refilled, floor spills vacuumed, or contaminated liquids transferred to filtration tanks in minutes. The flow rate in and out of the drum can be controlled with the knob, making it ideal for dispensing liquids.



EXAIR's Mini Reversible Drum Vac System delivers the same two-way action for small jobs. It comes complete with a 5 gallon drum and all the tools.

Electrically operated "all purpose" vacuums aren't designed for use in industrial environments. As a result, motors wear out quickly and impellers clog. The Reversible Drum Vac does not use electricity and has no moving parts, assuring maintenance free operation. An automatic safety shutoff valve prevents spills or overfilling.



Model 6901 Spill Recovery Kit used with the Mini Reversible Drum Vac provides fast cleanup of messy spills.



Model 6196-30 30 Gallon Reversible Drum Vac empties the coolant sump of a CNC mill.

Applications

- Coolant sumps
- Food processing
- Lathes
- Floor cleanup
- EDM machines
- Pits
- Screw machines
- Machining centers
- Tanks

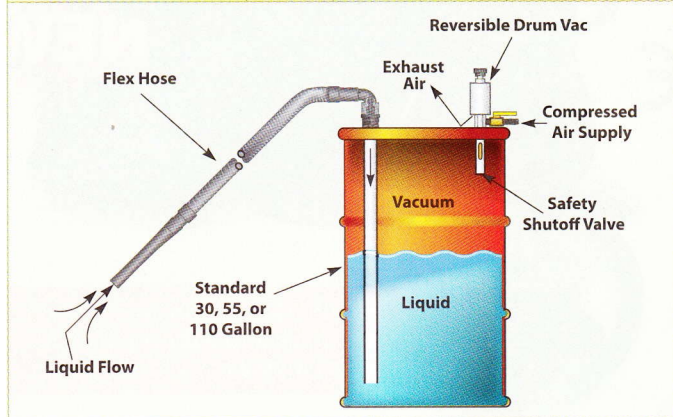
Advantages

- No moving parts
- Maintenance free
- Stainless steel construction
- Safe – no electricity
- Built-in pressure/vacuum relief
- Compact and portable
- Installs quickly
- Spill free – auto safety shutoff
- Fits standard closed head drum

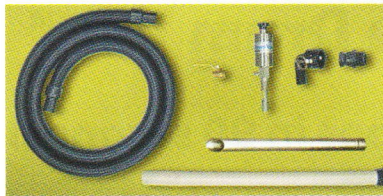
Reversible Drum Vac

Reversible Drum Vac System Specifications

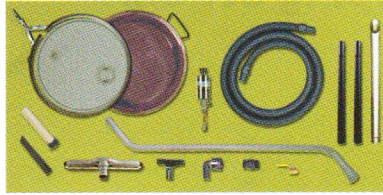
Pressure Supply 80 PSIG (5.5 BAR)	Air Consumption		Water Flow Rate		Sound Level
DESCRIPTION	SCFM	SLPM	GPM	LPM	86 dBA
REVERSIBLE DRUM VAC	19	538	30	114	



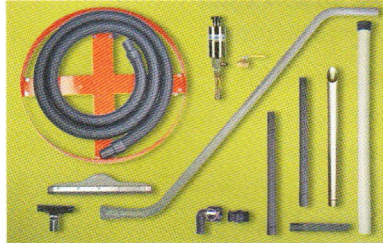
Warning: Do not use with any material with a low flash point or with flammable liquids such as fuel oil, alcohol, mineral spirits, gasoline, or kerosene.



The Model 6196 and Model 6196-30 Reversible Drum Vac Systems include a vacuum hose and an aluminum wand.



Model 6196-5 Mini Reversible Drum Vac System includes a 5 gallon drum w/lid, spill recovery kit, vacuum hose and all tools.



Model 6296 and Model 6296-30 Deluxe Reversible Drum Vac Systems include a drum dolly, spill recovery kit, vacuum hose and all tools. Model 6296 includes tool holder.



Premium Reversible Drum Vac Systems include the drum, drum dolly, an upgrade to heavy duty aluminum tools, spill recovery kit, tool holder and air hose.



Deluxe and Premium Drum Vac Systems include a drum dolly.

Reversible Drum Vac

Model #	Description
6196	55 Gallon Reversible Drum Vac System includes two-way pump assembly (1/4 NPT), shutoff valve, 10' (3m) flexible vacuum hose (1-1/2"/38mm I.D.) with 90° quick release elbow connection, (1) aluminum wand (drum not included).
6196-30	30 Gallon Reversible Drum Vac System - same as Model 6196 except fits a 30 gallon drum.
6196-110	110 Gallon Reversible Drum Vac System - same as Model 6196 except fits a 110 gallon drum.
6196-5	5 Gallon Mini Reversible Drum Vac System includes two-way pump assembly (1/4 NPT), shutoff valve, 5 gallon container with lid and locking ring, 10' (3m) flexible vacuum hose (1-1/2"/38mm I.D.) with 90° quick release elbow connection, aluminum wand, spill recovery kit, (2) extension wands, crevice tool and skimmer tool.
6296	55 Gallon Deluxe Reversible Drum Vac System - same as Model 6196 and adds drum dolly, spill recovery kit, (2) extension wands, crevice tool, skimmer tool and tool holder (drum not included).
6296-30	30 Gallon Deluxe Reversible Drum Vac System - same as Model 6196-30 and adds drum dolly, spill recovery kit, (2) extension wands, crevice tool, and skimmer tool (drum not included).
6296-5	5 Gallon Deluxe Mini Reversible Drum Vac System same as Model 6196-5 and adds drum dolly.
6396	55 Gallon Premium Reversible Drum Vac System - same as Model 6196 and adds the 55 gallon drum with lock ring and lid, drum dolly, ABS spill recovery kit, 11" and 24" aluminum crevice tools, skimmer tool, tool holder, and 20' (6.1m) air hose.
6396-110	110 Gallon Premium Reversible Drum Vac System - same as Model 6196 and adds the 110 gallon drum with bolt ring and lid, drum dolly, ABS spill recovery kit, 11" and 24" aluminum crevice tools, skimmer tool, tool holder, and 20' (6.1m) air hose.
6091	Reversible Drum Vac Only -included in all systems listed above.



See page 2 for complete details.

Accessories

Model #	Description	Model #	Description
9001	Auto Drain Filter Separator, 3/8 NPT, 65 SCFM (1841 SLPM)	9041-30	30 Gallon Drum Dolly
9005	Oil Removal Filter, 3/8 NPT, 15 - 37 SCFM (425 - 1048 SLPM)	9041	55 Gallon Drum Dolly
901067	55 Gallon Drum with lock ring and lid	9041-110	110 Gallon Drum Dolly
9041-5	5 Gallon Drum Dolly	6901	Spill Recovery Kit includes a one-piece 54" (1372mm) ABS wand and 14" (356mm) double blade squeegee tool.
901071	Heavy Duty Aluminum Tools plus Tool Holder		
6569-20	20' (6.1m) Flexible Vacuum Hose (1-1/2"/38mm I.D.)	901176	Tool Holder

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